

Appl. No. 09/683,914  
Amdt. Dated October 18, 2004  
Reply to Office Action of June 18, 2004

**AMENDMENTS TO THE SPECIFICATION**

***Kindly amend paragraph 21 as follows.***

[0021] According to the method of the present invention, the steel strips are cold rolled 22 in a tandem mill and a temper mill. The tandem mill preferably but not necessarily may be a four-high four stand cold reduction mill with a rolling solution system consisting of three ~~20,0000~~ 20,000 gallon roll solution supply tanks, filters, and three supply pumps. The tandem mill preferably has an electron beam textured surface which imparts a homogeneous and uniform patterned surface onto the strip. The tandem mill rolls may be textured using an electron beam. The texture may, but not necessarily, be one of the patterns offered by the Sidstahl Corporation. Sidstahl's publication regarding its Sibetex technology is incorporated by reference herein. The ~~Tandem~~ tandem mill specifications may, but not necessarily, be as follows:

***Please replace the table at the beginning of paragraph 22 with the following.***

	<b>RPM</b>	<b>Horsepower</b>	<b>Max. Speed (21.5" rolls)</b>
Stand 1	100/335	3,000	1,755 fpm
Stand 2	150/470	5,000	2,490 fpm
Stand 3	250/700	6,000	3,755 fpm
Stand 4	250/700	6,000	3,848 fpm